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- For instance non-uniform residual stresses will cause cantilevers to curl.
- Residual stresses can also introduce non-linear response in the deflection of doubly-supported beams.
- Compressive residual stresses can also cause a doublysupported beam or membrane to spontaneously buckle out of plane.





- Immediately after release: Once the sacrificial layer is removed, the cantilever is free to expand to relieve the compressive stress to bring its average to zero
- The gradient will however remain
- This will therefore create a net {word} stress at top surface and a net compression stress at bottom surface
- The cantilever will bend upwards to decrease both these stresses.

Stress gradients in cantilevers (ctnd.)

 Neglecting transverse Poisson effects we can calculate the resulting bending by treating the built-in moment as being externally applied and using the result for the cantilever under bending moment

$$\frac{1}{\rho_x} = -\frac{M_x}{EI}$$

$$\rho_x = -\frac{EI}{M_x} = -\frac{1}{12} \frac{EWH^3}{M_x}$$

$$\rho_x = \frac{1}{2} \frac{EH}{\sigma_1}$$

In order to take into account additional stiffness due to lateral Poisson effects one simply replaces $\ \frac{E}{1-\upsilon} \quad \mbox{in above results}$



- After release but prior to bending a biaxial relaxation would be expected to occur
- the average stress is zero
- However, given that the film is very thin compared to the beam we assume that even after release the stress in the films are approximated to remain the same





$$\begin{aligned} & \left(\widetilde{EI}\right)_{\rm eff} = \frac{1}{12} H^2 \Big(\widetilde{E}_1 H + 3\widetilde{E}_0 h\Big) = \frac{1}{12} (2 \times 10^{-6})^2 [(228 \times 10^9)(2 \times 10^{-6}) + 3(357 \times 10^9)(10 \times 10^{-9})] \\ & \left(\widetilde{EI}\right)_{\rm eff} = 1.55 \times 10^{-7} \end{aligned}$$

$$\rho = \frac{(\dot{E}I)_{eff}}{M} = \frac{1.55 \times 10^{-7}}{2 \times 10^{-6}} = 7.78 \times 10^{-2} = 78 \text{ mm}$$

















	Buckling of beams (ctnd.)
	The solution becomes,
	$w(x) = \sum_{n=1}^{\infty} \sqrt{\frac{2}{L}} \frac{F}{(EI\kappa_n^4 + N\kappa_n^2)} \left[\cos\left(\frac{2n\pi x}{L}\right) - (-1)^n \right]$
•	The maximum deflection occurs at $x = 0$
	$w_{max} = \sum_{n=1,odd}^{\infty} \sqrt{\frac{2}{L}} \frac{2F}{(EI\kappa_n^4 + N\kappa_n^2)}$
	The related spring constant is:
	$\kappa_{\text{beam}} = \frac{1}{\sum_{n=1,\text{ odd}}^{\infty} \sqrt{\frac{2}{L}} \frac{2}{(\text{EI}\kappa_n^4 + N\kappa_n^2)}}$
	The denominator vanishes for first term (<i>n=</i> 1)
	$N = -\frac{\pi^2}{3} \frac{EWH^3}{L^2}$
•	Corresponding to a critical value of stress called the Euler buckling limit:
	$\sigma_{\text{euler}} = -\frac{\pi^2}{3} \frac{\text{EH}^2}{\text{L}^2}$